

SAFETY DATA SHEET

1. IDENTIFICATION OF THE MATERIAL AND SUPPLIER

1.1 Product identifier

Product name FORCH DRILLING AND CUTTING FLUID 5L
Synonyms 6580 5805 - ARTICLE NUMBER

1.2 Uses and uses advised against

Uses CUTTING FLUID • DRILLING FLUID

1.3 Details of the supplier of the product

Supplier name FORCH AUSTRALIA PTY LTD
Address 2 Forward St, Gnangara, WA, 6077, AUSTRALIA
Telephone (08) 9303 9113
Fax (08) 9303 9114
Email shop@forch.com.au
Website <https://www.forch.com.au/>

1.4 Emergency telephone numbers

Emergency (08) 9303 9113
Emergency 0413 550 330; 0424 135 792

2. HAZARDS IDENTIFICATION

2.1 Classification of the substance or mixture

CLASSIFIED AS HAZARDOUS ACCORDING TO SAFE WORK AUSTRALIA CRITERIA

Physical Hazards

Not classified as a Physical Hazard

Health Hazards

Toxic to Reproduction: Category 2

Environmental Hazards

Aquatic Toxicity (Chronic): Category 3

2.2 GHS Label elements

Signal word WARNING

Pictograms



Hazard statements

H361f Suspected of damaging fertility.
H412 Harmful to aquatic life with long lasting effects.

Prevention statements

P201 Obtain special instructions before use.
P202 Do not handle until all safety precautions have been read and understood.
P273 Avoid release to the environment.
P280 Wear protective gloves/protective clothing/eye protection/face protection.

PRODUCT NAME **FORCH DRILLING AND CUTTING FLUID 5L**

Response statements

P308 + P313 IF exposed or concerned: Get medical advice/ attention.

Storage statements

P405 Store locked up.

Disposal statements

P501 Dispose of contents/container in accordance with relevant regulations.

2.3 Other hazards

No information provided.

3. COMPOSITION/ INFORMATION ON INGREDIENTS

3.1 Substances / Mixtures

Ingredient	CAS Number	EC Number	Content
MINERAL OIL (SOLVENT/HIGHLY REFINED)	-	-	>60%
PHENOL, ISOPROPYLATED, PHOSPHATE (3:1)	68937-41-7	273-066-3	<5%
TRIPHENYL PHOSPHATE	115-86-6	204-112-2	<2.5%
2-IMIDAZOLINE-1-ETHANOL, 2-(8-HEPTADECENYL)	95-38-5	202-414-9	<1%
ZINC ALKYL DITHIOPHOSPHATE	-	-	<1%

4. FIRST AID MEASURES

4.1 Description of first aid measures

Eye If in eyes, hold eyelids apart and flush continuously with running water. Continue flushing until advised to stop by a Poisons Information Centre, a doctor, or for at least 15 minutes.

Inhalation If inhaled, remove from contaminated area. Apply artificial respiration if not breathing.

Skin If skin or hair contact occurs, remove contaminated clothing and flush skin and hair with running water. Continue flushing with water until advised to stop by a Poisons Information Centre or a doctor.

Ingestion For advice, contact a Poisons Information Centre on 13 11 26 (Australia Wide) or a doctor (at once). If swallowed, do not induce vomiting.

First aid facilities Eye wash facilities and safety shower should be available.

4.2 Most important symptoms and effects, both acute and delayed

Suspected of damaging fertility or the unborn child.

4.3 Immediate medical attention and special treatment needed

Treat symptomatically. Aspiration into the lungs when swallowed or vomited may cause chemical pneumonitis which can be fatal. Consider gastric lavage with protected airway, administration of activated charcoal.

5. FIRE FIGHTING MEASURES

5.1 Extinguishing media

Dry agent, carbon dioxide or foam. Prevent contamination of drains and waterways. Do NOT use water jet.

5.2 Special hazards arising from the substance or mixture

Combustible. May evolve carbon oxides and hydrocarbons when heated to decomposition.

5.3 Advice for firefighters

Evacuate area and contact emergency services. Toxic gases may be evolved in a fire situation. Remain upwind and notify those downwind of hazard. Wear full protective equipment including Self Contained Breathing Apparatus (SCBA) when combating fire. Use waterfog to cool intact containers and nearby storage areas.

5.4 Hazchem code

None allocated.

6. ACCIDENTAL RELEASE MEASURES

PRODUCT NAME FORCH DRILLING AND CUTTING FLUID 5L

6.1 Personal precautions, protective equipment and emergency procedures

Wear Personal Protective Equipment (PPE) as detailed in section 8 of the SDS. Clear area of all unprotected personnel. Ventilate area where possible.

6.2 Environmental precautions

Prevent product from entering drains and waterways.

6.3 Methods of cleaning up

Contain spillage, then cover / absorb spill with non-combustible absorbent material (vermiculite, sand, or similar), collect and place in suitable containers for disposal.

6.4 Reference to other sections

See Sections 8 and 13 for exposure controls and disposal.

7. HANDLING AND STORAGE

7.1 Precautions for safe handling

Before use carefully read the product label. Use of safe work practices are recommended to avoid eye or skin contact and inhalation. Observe good personal hygiene, including washing hands before eating. Prohibit eating, drinking and smoking in contaminated areas.

7.2 Conditions for safe storage, including any incompatibilities

Store in a cool, dry, well ventilated area, removed from incompatible substances, heat or ignition sources and foodstuffs. Ensure containers are adequately labelled, protected from physical damage and sealed when not in use. Check regularly for leaks or spills. Large storage areas should have appropriate fire protection systems.

7.3 Specific end uses

No information provided.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

8.1 Control parameters

Exposure standards

Ingredient	Reference	TWA		STEL	
		ppm	mg/m ³	ppm	mg/m ³
Mineral Oil Mist	SWA [AUS]	--	5	--	--
Triphenyl phosphite	SWA [AUS]	--	3	--	--

Biological limits

No biological limit values have been entered for this product.

8.2 Exposure controls

Engineering controls Avoid inhalation. Use in well ventilated areas. Where an inhalation risk exists, mechanical extraction ventilation is recommended.

PPE

Eye / Face	Wear splash-proof goggles.
Hands	Wear PVC or rubber gloves. With prolonged use, wear Viton® or nitrile gloves.
Body	When using large quantities or where heavy contamination is likely, wear coveralls. With prolonged use, wear coveralls.
Respiratory	Where an inhalation risk exists, wear a Type A (organic vapour) / Organic vapour respirator.



9. PHYSICAL AND CHEMICAL PROPERTIES

9.1 Information on basic physical and chemical properties

Appearance LIGHT BROWN LIQUID

9.1 Information on basic physical and chemical properties

Odour	CHARACTERISTIC ODOUR
Flammability	CLASS C2 COMBUSTIBLE
Flash point	> 190°C
Boiling point	300°C
Melting point	NOT AVAILABLE
Evaporation rate	NOT AVAILABLE
pH	NOT AVAILABLE
Vapour density	NOT AVAILABLE
Relative density	0.88
Solubility (water)	SLIGHTLY SOLUBLE
Vapour pressure	NOT AVAILABLE
Upper explosion limit	NOT AVAILABLE
Lower explosion limit	NOT AVAILABLE
Partition coefficient	NOT AVAILABLE
Autoignition temperature	NOT AVAILABLE
Decomposition temperature	NOT AVAILABLE
Viscosity	21 cSt
Explosive properties	NOT AVAILABLE
Oxidising properties	NOT AVAILABLE
Odour threshold	NOT AVAILABLE

10. STABILITY AND REACTIVITY

10.1 Reactivity

Carefully review all information provided in sections 10.2 to 10.6.

10.2 Chemical stability

Stable under recommended conditions of storage.

10.3 Possibility of hazardous reactions

Polymerization is not expected to occur.

10.4 Conditions to avoid

Avoid heat, sparks, open flames and other ignition sources.

10.5 Incompatible materials

Incompatible with oxidising agents (e.g. hypochlorites), acids (e.g. nitric acid), alkalis (e.g. sodium hydroxide), heat and ignition sources.

10.6 Hazardous decomposition products

May evolve carbon oxides and hydrocarbons when heated to decomposition.

11. TOXICOLOGICAL INFORMATION

11.1 Information on toxicological effects

Acute toxicity Based on available data, the classification criteria are not met. Ingestion of large quantities may result in nausea, vomiting, abdominal pain and diarrhoea.

Information available for the ingredients:

Ingredient	Oral LD50	Dermal LD50	Inhalation LC50
TRIPHENYL PHOSPHATE	1320 mg/kg (mouse)	> 4 g/kg (guinea pig)	4200 mg/m ³ (mammal)

Skin Not classified as a skin irritant. Prolonged or repeated contact may result in drying and defatting of the skin, rash and dermatitis.

Eye Not classified as an eye irritant. Contact may result in mild irritation, lacrimation and redness.

Sensitisation Not classified as causing skin or respiratory sensitisation.

Mutagenicity Not classified as a mutagen.

Carcinogenicity Not classified as a carcinogen. Highly refined mineral oils are not classifiable as to its carcinogenicity in humans (IARC Group 3).

Reproductive Suspected of damaging fertility.

STOT - single Not classified as causing organ damage from single exposure. Due to product form / nature of use, an

PRODUCT NAME FORCH DRILLING AND CUTTING FLUID 5L

exposure	inhalation hazard is not anticipated with normal use. However, if product is heated or mists generated, exposure may result in respiratory irritation, headache and nausea.
STOT - repeated exposure	Not classified as causing organ damage from repeated exposure.
Aspiration	Not classified as causing aspiration.

12. ECOLOGICAL INFORMATION

12.1 Toxicity

Harmful to aquatic life with long lasting effects.

12.2 Persistence and degradability

Expected to be inherently biodegradable.

12.3 Bioaccumulative potential

No information provided.

12.4 Mobility in soil

Low solubility and is expected to migrate from water to the land. Expected to partition to sediment and wastewater solids.

12.5 Other adverse effects

No information provided.

13. DISPOSAL CONSIDERATIONS

13.1 Waste treatment methods

Waste disposal Reuse where possible or return to manufacturer/supplier. May be recycled. Do not release to drains or waterways. Contact the manufacturer/supplier for additional information (if required).

Legislation Dispose of in accordance with relevant local legislation.

14. TRANSPORT INFORMATION

NOT CLASSIFIED AS A DANGEROUS GOOD BY THE CRITERIA OF THE ADG CODE, IMDG OR IATA

	LAND TRANSPORT (ADG)	SEA TRANSPORT (IMDG / IMO)	AIR TRANSPORT (IATA / ICAO)
14.1 UN Number	None allocated.	None allocated.	None allocated.
14.2 Proper Shipping Name	None allocated.	None allocated.	None allocated.
14.3 Transport hazard class	None allocated.	None allocated.	None allocated.
14.4 Packing Group	None allocated.	None allocated.	None allocated.

14.5 Environmental hazards

Not a Marine Pollutant.

14.6 Special precautions for user

Hazchem code None allocated.

15. REGULATORY INFORMATION

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

Poison schedule A poison schedule number has not been allocated to this product using the criteria in the Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP).

Classifications Safe Work Australia criteria is based on the Globally Harmonised System (GHS) of Classification and Labelling of Chemicals (GHS Revision 7).

Inventory listings **AUSTRALIA: AIIC (Australian Inventory of Industrial Chemicals)**
All components are listed on AIIC, or are exempt.

16. OTHER INFORMATION

Additional information

MINERAL OILS - SOLVENT REFINED: Animal experiments and human experience have not shown cancer risks when handling solvent refined mineral oils, unlike non refined mineral oils.

CLEANING MINERAL OIL CONTAMINATED CLOTHING: Cleaners are advised that when cleaning oil contaminated clothing it is essential that freshly distilled solvent is used for each batch, including final rinse, as even filtered solvent will leave oil residues.

MINERAL OILS - USED: Used mineral oils in engine crankcases and other high temperature/high stress environments may contain potentially harmful residues, some of which have been shown to cause irreversible skin effects, including cancer. Prolonged and repeated inhalation of mists associated with used mineral oils may result in pulmonary fibrosis.

MINERAL OILS - INJECTION: Where high pressure applications are used the risk of accidental injection under the skin exists and may result in an extremely painful and serious injury requiring immediate medical attention. Depending on the pressure used, mineral oils may be injected a considerable distance below the skin and may cause permanent tissue damage. **SEEK IMMEDIATE MEDICAL ATTENTION. EXERCISE EXTREME CARE WHEN USING HIGH PRESSURE EQUIPMENT.**

PERSONAL PROTECTIVE EQUIPMENT GUIDELINES:

The recommendation for protective equipment contained within this report is provided as a guide only. Factors such as form of product, method of application, working environment, quantity used, product concentration and the availability of engineering controls should be considered before final selection of personal protective equipment is made.

HEALTH EFFECTS FROM EXPOSURE:

It should be noted that the effects from exposure to this product will depend on several factors including: form of product; frequency and duration of use; quantity used; effectiveness of control measures; protective equipment used and method of application. Given that it is impractical to prepare a report which would encompass all possible scenarios, it is anticipated that users will assess the risks and apply control methods where appropriate.

Abbreviations

ACGIH	American Conference of Governmental Industrial Hygienists
CAS #	Chemical Abstract Service number - used to uniquely identify chemical compounds
CNS	Central Nervous System
EC No.	EC No - European Community Number
EMS	Emergency Schedules (Emergency Procedures for Ships Carrying Dangerous Goods)
GHS	Globally Harmonized System
GTEPG	Group Text Emergency Procedure Guide
IARC	International Agency for Research on Cancer
LC50	Lethal Concentration, 50% / Median Lethal Concentration
LD50	Lethal Dose, 50% / Median Lethal Dose
mg/m ³	Milligrams per Cubic Metre
OEL	Occupational Exposure Limit
pH	relates to hydrogen ion concentration using a scale of 0 (high acidic) to 14 (highly alkaline).
ppm	Parts Per Million
STEL	Short-Term Exposure Limit
STOT-RE	Specific target organ toxicity (repeated exposure)
STOT-SE	Specific target organ toxicity (single exposure)
SUSMP	Standard for the Uniform Scheduling of Medicines and Poisons
SWA	Safe Work Australia
TLV	Threshold Limit Value
TWA	Time Weighted Average

PRODUCT NAME FORCH DRILLING AND CUTTING FLUID 5L

Report status

This document has been compiled by RMT on behalf of the manufacturer, importer or supplier of the product and serves as their Safety Data Sheet ('SDS').

It is based on information concerning the product which has been provided to RMT by the manufacturer, importer or supplier or obtained from third party sources and is believed to represent the current state of knowledge as to the appropriate safety and handling precautions for the product at the time of issue. Further clarification regarding any aspect of the product should be obtained directly from the manufacturer, importer or supplier.

While RMT has taken all due care to include accurate and up-to-date information in this SDS, it does not provide any warranty as to accuracy or completeness. As far as lawfully possible, RMT accepts no liability for any loss, injury or damage (including consequential loss) which may be suffered or incurred by any person as a consequence of their reliance on the information contained in this SDS.

Prepared by

Risk Management Technologies
5 Ventnor Ave, West Perth
Western Australia 6005
Phone: +61 8 9322 1711
Fax: +61 8 9322 1794
Email: info@rmtglobal.com
Web: www.rmtglobal.com

[End of SDS]